

NEXGEN[®] GALAXY 2R[®] TWO-RAM BALER SPECIFICATIONS 2R-250N-84 - FULL PENETRATION MODELS Specification #250N Revision Date: 1/15/2009

Application - Most medium density recyclable fibers, plastic and metal recyclables & low density MSW

Construction - Heavy-duty structural members properly jigged & fixtured to ensure proper alignment. CAD designed reinforced & braced as required by engineering standards.

GENERAL PERFORMANCE SPECIFICATIONS

Charge	Pov Sizo		84"	
Charge Box Size		84		
Hors	sepower	50	2 x 30	100
0	3PM	137	128	200
Average Dry Cy	vcle Time in Sec.**	18.4	19.5	13.4
Cycles per Minute		3.2	3.0	4.4
Eject Cycle Time (4 ties)***		33 Sec.	22 Sec.	23 Sec.
Oil Capacity		400 Gal.	300 Gal.	400
Displacement (CF/HR)		13,200	12,700	16,600
Infeed Density	Efficiency	TONS per Hour		
1.5 LB/CF	55%	5.4	5.2	6.8
3 LB/CF	46%	9.1	8.8	11.5
4.5 LB/CF	38%	11.2	10.9	14.2

PRESSURE SPECIFICATIONS

Compressing Cylinder	9" Diameter - 153" Stroke - 6" Rod
Eject Cylinder	8" Diameter - 68" Stroke - 6" Rod
Normal Operating Pressure	4,000 PSI
Full Penetration Stroke	5" From Compression Wall
Compressing Force (PSI)	254,100# - 127 Tons (212 PSI)
Ejector Force (PSI)	201,000# - 100 Tons (132 PSI)

DIMENSIONAL SPECIFICATIONS

Feed Opening	40 3/4" W x 84" L		
Charge Box (Cube)	43" W x 84" L x 28" H (59.5 CF)		
Length	31'-10" (add 3'-6" f/ hyd clearance)		arance)
Width	14'-11" (add 2' f/ hyd clear; add 7' f/ bale table)		" f/ bale table)
Body Height	48-1/2"		
Top of Hopper	92"		
Weight (incl power unit, no oil)	50 HP - 50,200 #	2x30 HP - 51,600 #	100 HP - 51,000 #
Weight w/Stamper Option (incl p.u.)	50 HP - 52,700 #	2x30 HP - 54,100 #	100 HP - 53,500 #

BALE WEIGHT & DENSITIES

Bale Size - Approximately 30" High x 45" Wide x 64" Long - (50 cubic feet)

Maximum weights & Densities [*]			
000	Up to 1,400# - (28#/CF)	UBC	Up to 1000# - (20#/CF)
ONP	Up to 1,450# - (29#/CF)	PET	Up to 1,050# - (21#/CF)
Mixed Office Waste	Up to 1,450# - (29#/CF)	HDPE	Up to 1,100# - (22#/CF)
Copper Wire	Up to 3,000# - (60#/CF)	Radiators	Up to 2,000# - (40#/CF)
Aluminum Siding or Sheet	Up to 2,000# - (40#/CF)	MSW	Up to 2,500# - (50#/CF)

* Bale weights, densities and production ratings are based on the typical infeed densities indicated. Feed rates and densities may be affected by feed method, moisture content and material shapes. Production will be less when using the *NexDoor*[®]. *NEXGEN*[®] balers meet existing ANSI standards at the time of manufacture

** Cycle times include 2-1/2 seconds for decompression and valve shift.

*** Eject cycle times are with a plug bale and no bale door.

Power unit does not include hydraulic fluid.

NEXGEN TWO-RAM BALER SPECIFICATIONS GALAXY 2R-250N-84 MODELS

ELECTRICAL SPECIFICATIONS

Main Motor	50 HP, 2x30 HP, or 100 HP - TEFC
Main Voltage	460 Volt - 3 Phase - 60 Hertz
Starting Arrangement	Across the Line
Motor Control Center	UL Listed NEMA 12 Enclosure
Control Voltage	24 Volt DC - 120 VAC
Controls	PLC Controls with Bale Recipies and Diagnostics
Operator Interface	TFT Color Touchscreen
Disconnect	Lockable Circuit Breaker

HYDRAULIC SPECIFICATIONS

Powerpack Type	Flooded Suction Type with High-Flow Hydraulic Manifold (Except 100 HP)
Pump System - 4000 PSI	Hi-Lo Vane Pumps (100); Piston (2 X 30); Piston & Vane (50)
Powerpack Location	Floor-mounted located on ejector side of compression cylinder
Air to Oil Cooler	1 HP Fan
Circulating Pump	2 HP(100 HP); 15 HP (50 HP)
Filtration	(100)10 Micron; (2 X 30 & 50) 6 Micron
Tier Flow	12 GPM
Cylinder mount	Cross-tube self adjusting mount

GENERAL FEATURES

Automatic Wire Tier	Accent 470 or L & P Model 330 or 340 or equal		
Adjustable gib bars (Adjustable gib bars (hold-downs) from outside the machine		
Infrared Actua	ators (2 sets); Ultrasonic (2 sets)		
Rege	nerative hydraulic circuit		
Automation Pk	kg w/Infeed Management System		
Long Range Laser Sensor & Pe	ositioning on Main Ram, Ejector Ram, & NexDoor		
Ram shear bla	ade is replaceable and reversible		
Body shear blade	is serrated & replaceable, shimmable		
Tongue &	groove charge chamber floor		
NexDoor System - serves as separation	door, bale release, bale clamp & allows bale width variation		
	Hopper View Door		
	5' Bale Table		
Free-standing operator center w	ith PLC Controls and Color Touchscreen Interface		
CAD documented replaceable al	brasive resistant steel liners on the floor, and sides		
Paint - ba	ked on - 12 standard colors		

AVAILABLE OPTIONS

Operator Platform & Stairs	
Hopper Monitoring System (High Definition Camera & Monitor)	
Operators Cabin with A/C & Heat	
Material Stamper	
10" Color Enhanced Multi-language Touchscreen Interface	
Solid Waste Package	
Metals Package	
Conveyor Controls with VFD or Motor Starter	
Additional Photocell Actuators	
Oil heater	
Other wire tiers	