



NEXGEN AUTO-TIE BALER SPECIFICATIONS
TIEger SERIES
PC-115 & 150-32 MODELS
Specification #PC32 Revision Date: 1/23/2009



Application - Most shredded & air-conveyed recyclable materials weighing 4 pounds or less per cubic foot infeed density

Construction - Heavy-duty structural members properly jigged & fixtured to ensure proper alignment. CAD designed, reinforced and braced as required by engineering standards

GENERAL PERFORMANCE SPECIFICATIONS

Model		PC-115-32		PC-150-32	
Horsepower		30	2x30	30	2x30
Total Flow, GPM		73	128	73	128
Average Dry Cycle Time in Sec.**		6.8	5.8	8.4	6.7
Cycles per Minute		8.8	10.3	7.1	9.0
Oil Capacity		150 Gal.	300 Gal.	150 Gal.	300 Gal.
Displacement (CF/HR)		14,000	16,400	11,300	14,200
Tie Cycle Time		25 Seconds			
Infeed Density	Efficiency	TONS per Hour			
1 LB/CF	55%	3.9	4.5	3.1	3.9
2 LB/CF	47%	6.6	7.7	5.3	6.7
3 LB/CF	40%	8.4	9.8	6.8	8.5
4 LB/CF	33%	9.2	10.8	7.5	9.4

PRESSURE SPECIFICATIONS

Compressing Cylinder	7"Bore x 5" R x 46" S	8"Bore x 6" R x 46" S
Tension Cylinder	7 "Bore x 4" Rod x 6" Stroke	
Normal Operating Pressure	3,000 PSI	
Compressing Force	115,450 #	150,800 #
Ram Face Pressure (PSI)	99	129
Tension Force	630,900 #	

DIMENSIONAL SPECIFICATIONS

Feed Opening	28" W x 32" L			
Charge Box Size	37" L x 30" W x 41" H			
Charge Box Volume	26.3 Cubic Feet			
Bale Size	30" x 42" x Variable			
Length	23'-2"			
Width	13'-1"			
Body Height	52"			
Top of Hopper	90"			
Estimated Weight (Including Power Unit)	19,200 #	20,900 #	19,400 #	21,100#

BALE WEIGHT & DENSITIES

Bale Size - Approximately 42" High x 30" Wide x 72" Long - (52.5 cubic feet)

Maximum Weights & Densities*

OCC - Shredded or Die Cut Trim	Up to 1500 # (29#/CUFT)
MOW (mixed office waste)	Up to 1600 # (30#/CUFT)
SOP (shredded office paper)	Up to 1600 # (30#/CUFT)

* Bale weights, densities and production ratings are based on the typical infeed densities indicated. Feed rates and densities may be affected by feed method, moisture content and material shapes.

NEXGEN balers meet existing ANSI standards at the time of manufacture

** Cycle Times include 1-1/2 seconds on 30 HP & 2-1/2 seconds on 2x30 HP for decompression and valve shift.



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ELECTRICAL SPECIFICATIONS

Main Motor	30 HP or 2x30 HP - TEFC
Main Voltage	460 Volt - 3 Phase - 60 Hertz
Starting Arrangement	Across the Line
Motor Control Center	UL Listed NEMA 4 Enclosure
Control Voltage	24 Volt DC - 120 VAC
Controls	PLC Controls with Bale Recipes and Diagnostics
Operator Interface	6.5" TFT Color Touchscreen
Disconnect	Lockable Circuit Breaker

HYDRAULIC SPECIFICATIONS

Powerpack Type	Flooded Suction Type with High-Flow Hydraulic Manifold
Pump System - 3000 PSI	Hi-Lo Vane Pump (30 HP) & Piston Pump (2x30 HP)
Powerpack Location	30 HP - Piggy back at rear of Baler; 2x30 HP Floor-mounted
Air to Oil Cooler	1/2 HP Fan (30 HP); 1 HP Fan (2 x 30 HP)
Circulating Pump	Cooling from Tier Circuit (30 HP - 12 GPM: 2x30 HP - 24 GPM)
Filtration	6 Micron (30 HP & 2 X 30 HP)
Tier Flow	12 GPM
Cylinder mount	Cross-tube self adjusting mount

GENERAL FEATURES

Automatic Wire Tier - NEXGEN TIEger 5 tie Gear Type Wire Tier. Hydraulic drive inserter & twister with wire positioners and feed system. 100# spool feed standard. Swing away design. 10, or 11 Ga black annealed wire
Adjustable gib bars (hold-downs) from outside the machine with replaceable Nylatron wear plates
Replaceable AR 500 Floor Liners
Spring Loaded Bale Retainers
Infrared Actuators (1 set)
Regenerative hydraulic circuit
Automation Pkg w/Infeed Management System
Flex-Ten Bale Tensioning System
Replaceable Nylatron Ram Seal Plates
Hopper View Door
3' Bale Table
Baler Mounted operator center with PLC Controls and 6.5" Color Touchscreen Interface
Paint - baked on - 12 standard colors

AVAILABLE OPTIONS

Additional 5' Bale Tables
Hopper Monitoring System (High Definition Camera & Monitor)
10" Color Enhanced Multi-language Touchscreen Interface
Single & Dual Fluffers
Machine Mounted Power Packs (30 Hp Standard)
Conveyor Controls with VFD or Motor Starter
Additional Photocell Actuators
Oil Heater
Electrostatic Control System
Other voltages
Control Panel Heaters & Coolers
Wire Runout Sensor
Remote Wire Stand 1000# Coils
Bi-Level Remote Wire Stand for 1000# Coils
Other hopper arrangements
Modem